

Detection of Fungal Contagion in Food Items Using Enhanced Image Segmentation

B. K. Mishra, A. K. Rath, P. K. Tripathy



Abstract: Today the consumer demands for superior quality and safe food products. In order to obtain healthier products we need to emphasize on superior detection capabilities to identify any presence of foreign materials on them which are responsible for making them unhygienic. Image segmentation is one such technique which is vastly employed in such domains. It identifies the affected portion from the other regions. Hence, we made an effort to apply image segmentation to discover the existence of fungal contagion in food items. In this paper, an attempt has been made to use clustering as an approach in image segmentation. Few improved cluster-based image segmentation techniques like K-Means, MCKM, FEKM and FECA were used on quite a variety of food items to detect the existence of any kind of fungal growth on their surface. The results segmentation obtained were analyzed to verify their effectiveness by using few known performance measures including SC, RMSE, PSNR, MSE, MAE and NAE. The various food images were segmented to obtain both their gray scale and colored results. As per our anticipation, the outcome of FECA based segmentation is by far much sounder in contrast to the other methods. More or less every value of chosen quality measures offer encouraging results for FECA based segmentation technique as compared to the others, which implies accurate identification of fungal growth on food surfaces was achievable.

Keywords: FECA, FEKM, Fungus detection, Image segmentation, K-Means, MCKM.

I. INTRODUCTION

Spoiled food is unacceptable to the consumers [1], [21]. They are caused due to the presence of bacteria, viruses, fungi (mold and yeast), and parasites. Fungus is present virtually in every surroundings. They can cause allergic reactions, digestive disorders and can make us sick if are consumed directly through food items. Most often they are found in food stuffs like cake, bread, cheese, nuts, buns etc. If the food is heavily invaded by fungal growth [11], their presence can be detected by the naked eyes to some extent – fluffy greenish or brownish dots on bread, gray fur-like structures on cakes, white dusty-like growth on cheese etc. However, these

patches are not visible at the initial stages of their growth. If minutely observed using high-end microscopes their presence may be discovered to some extent. But, this will be expensive, time consuming and practically not feasible to be employed in a real life scenario. In that case, the application of image segmentation can be a blessing and can effectually trace out the tainted areas [22] and intimate us that the food product has been spoiled and not to be consumed.

Image segmentation [6] is usually applied to obtain the essential features from the images. The image pixels with analogous RGB features are grouped into the same region. In this way the segmented portions can be traced out depending on our area of interest. In this paper, we have worked towards the cluster-based image segmentation methods for grouping the pixels with similar intensity together. This approach is pretty simple and yields precise results. Frequent studies are conducted by academia focusing on advent of emerging technologies of food quality and security. A few novel approaches pertinent to this paper are presented below.

The modern application of image processing in the realm of agriculture and food were reviewed by [3], [17]. According to them, computer vision systems are now used in engineering and production units for quality evaluation and offers economic, sanitized, reliable and objective assessment. The microbial variety of ten contaminated precooked pizza samples were studied by [2]. The efficiency of a broad-spectrum pulsed UV ray for the refinement of *Penicillium roqueforti*, a leading mold for spoiling bakery products was calculated. The result confirmed that pulsed light is a potential method for minimizing contamination in bakery industry. Image processing means to examine the visibility of mold on bread using RGB, HSV and gray scale channel were suggested by [10]. The experiments showed that the uses of negative ions were fruitful in controlling of mold growth on bread. “Ref. [7]” conducted various image and sensory analysis and came up with certain results which are based on quality degradation of bakery products. They used image analysis to accurately estimate any variations in colour and shape of the product during the storage time. Results obtained shows that this method is quite effective for measuring the shelf life trends of any bakery item.

A method to resolve the difficulty of generality-based image segmentation [9] is used in which the performance evaluations of diverse cluster-based image segmentation methods are done. “Ref. [4]” suggested a method to automatically rank the diseases on pomegranate leaves. An image processing technique to deal with the issue of plant pathology which is disease grading was proposed by them to obtain any disease spots on the leaves and fruits. “Ref. [5]” proposed a defect segmentation of fruits with regard to their colour features using K-means method.

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Clustering was done to the image pixels and the clustered masses were grouped to a specified number of sections. It was observed that the computational efficiency was enhanced by means of feature extraction. A method was proposed by [19] for examining the crops for identification of any diseases in them using GSM and remote sensing. Using this technique they were able to detect the presence of fungal diseases in crops much early. Based on their RGB colour and local binary pattern (LBP), [13] suggested a way for classification of vegetables using a multilayer neural network structure. Experiments illustrated a classification accuracy of 93.3% with different vegetables. An algorithm for colour enhancement of low resolution digital images was presented by [8]. They executed the clock algorithm in their method which gave better results, as it gets information from user and surrounding of the image.

These pioneering works by eminent researchers were the key factors for which we were enthused to work in this domain of image segmentation and project an effectual model which can benefit our suppliers and consumers in successfully detecting the presence of fungus on the surface of food products and taking effective measures thereafter thus restraining their wastage of product, time and money. In this work, we have explored cluster-based image segmentation methods like traditional K-Means [12], Enhanced Clustering Algorithm (FECA) [15], Modified Center K-Means (MCKM) [14] and Far Efficient K-Means (FEKM) [16] on different kinds of frequently used food stuffs. The pros and cons of each method used for image segmentation are discussed. Few known performance measures *viz.*, SC, RMSE, PSNR, MSE, MAE and NAE were used to check the quality of output segmented images. The objective behind choosing a few of them is to get precise segmented results so that even the preliminary fungal growth can be traced out, and there should not arise any biasness on the effectiveness of the segmentation methods. We have also recorded the computation speed that each algorithm takes to meet their convergence.

The following are the contributions of this paper:

- a) Analyzing the segmentation results obtained from K-Means, suggested MCKM, FEKM & FECA methods.
- b) Creation of gray scale and colour segmentation to detect any existence of fungus on the surface of food stuffs.
- c) Executing the methods on different array of frequently used food products.

A. Approach

This work is carried out in the following manner: before the food items are placed at their respective stalls in a retail shop, they are placed on a conveyor belt and passed through few cameras installed at different angles where their images are captured. These images are fed to a computer which runs a segmentation algorithm where the captured images are clustered into different colour groups. The results of segmentation can determine the fungal affected food parts from the real one, which were not detected initially by the naked eyes. We can employ different colour group formation as per the requirement for comprehensible identification of the infected food parts. This is illustrated in Fig. 1.

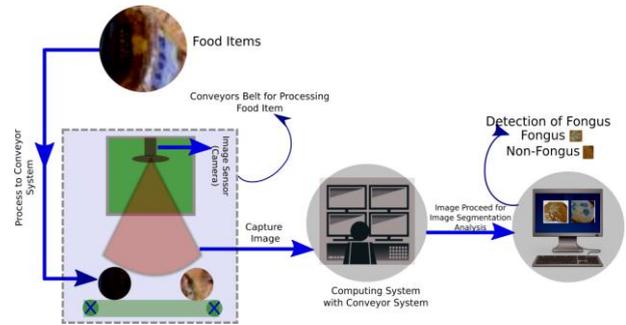


Fig.1. Process employed for detection of fungus from food

B. Performance Measures

The clarity of segmentation obtained, configuration of fine segmented groups formation and limiting the amount of noise in the segmented image are few important factors that are considered for image segmentation. These aspects determine how efficiently the affected parts in food items caused by fungus are discovered in different food items. A few standard performance measures are considered in this research to determine the effectiveness of the output obtained from segmentation. They are as follows:

i. Structural Content (SC)

SC measures the similarity of two digital images by means of correlation function. It is possible to determine a closer alliance between two images. A lesser value of SC implies the image is of superior quality. SC measure is given by:-

$$SC = \frac{\sum_{i=1}^m \sum_{j=1}^n in(i,j)^2}{\sum_{i=1}^m \sum_{j=1}^n seg(i,j)^2} \tag{1}$$

where, $in(i, j)$ and $seg(i, j)$ are input source image and target segmented image, and m & n are number of image pixels present in rows and columns respectively.

ii. Root Mean Square Error (RMSE)

RMSE [18], [23] is used to assess the quality of segmented images. It determines the difference in the results likely to be obtained by a model with those which are actually present in it. RMSE is given by:-

$$RMSE = \sqrt{\frac{1}{m * n} \frac{\sum_{i=1}^m \sum_{j=1}^n [in(i,j)]^2}{\sum_{i=1}^m \sum_{j=1}^n [in(i,j) - seg(i,j)]^2}} \tag{2}$$

A smaller value determined from RMSE suggests that the image is of finest quality.

iii. Peak Signal-to-Noise Ratio (PSNR)

PSNR is used to access the image quality when it is spoiled due to noise or haziness. The value of PSNR is obtained by calculating the RMSE between the intensity of each pixels and then finding the ratio of the maximum possible intensity to the calculated result of RMSE. A small value of PSNR implies the image is of poor quality. PSNR is defined by:



$$PSNR = 20 \log_{10} \left(\frac{N}{RMSE} \right) \text{dB} \quad (3)$$

where, N is the maximum pixel intensity of the image.

iv. Mean Square Error (MSE)

MSE measures the difference in the filtered and the noisy image [20]. If the MSE value is larger, then resultant image produced is a degraded one. MSE is defined by the equation:

$$MSE = 1/M * N \sum_{i=1}^M \sum_{j=1}^N ((x(i, j) - y(i, j))^2) \quad (4)$$

where, $x(i, j)$ is the filtered and $y(i, j)$ is the noisy image.

v. Mean Absolute Error (MAE)

There are situations when captured images get haze due to camera quality, atmospheric commotion etc. Here, MAE offers an improved solution to update the de-blurring effect. MAE measure is given by:

$$MAE = 1/M * N \sum_{i=1}^M \sum_{j=1}^N |x(i, j) - y(i, j)| \quad (5)$$

A larger MAE value indicates that image is of poor quality.

vi. Normalised Absolute Error (NAE)

NAE is quantified as how far is the decompressed image from the original image with zero being the ideal value. Larger value of NAE indicates poor quality of the image. NAE is given by:

$$NAE = \frac{\sum_{i=1}^M \sum_{j=1}^N |(x(i, j) - y(i, j))|}{\sum_{i=1}^M \sum_{j=1}^N |(x(i, j))|} \quad (6)$$

II. METHOD

The principal idea behind this research is to separate out the image pixels of the food items from one another applying clustering and identify the portion of the items which may have been infected due to presence of fungus in them from the rest part. We have used clustering in image segmentation to set apart a certain input image into different clusters so that the pixels placed in one cluster resemble familiar characteristics to those present in other clusters. The essence of clustering is carried out by taking different values of cluster centers to produce different colour-groups. A wide range of cluster-based image segmentation approaches used in this paper is discussed here.

A. Method – I: K-Means for Image Segmentation

The K-Means is a simplest unsupervised algorithm which was proposed by J. Mac Queen in 1967. Initially, the required number of segments to be formed is decided. The initial cluster center pixels are picked randomly. At the end of each pass, each pixel is dispatched and assigned to the nearby partition based on minimum Euclidean distance measure. The Euclidean measure calculates the distance from each pixel p_i to the cluster centers c_i which is given by:

$$D_{ij} = \left(\sum_{l=1}^d |x_{il} - x_{jl}|^2 \right)^{1/2} \quad (7)$$

Each food image pixel has its own RGB values. Each pixel's RGB is compared with the previously selected clusters

centers RGB value and their distance is recorded. The pixel whose distance is minimum from a cluster center is assigned to that cluster. Then, the mean RGB value of all pixels within a cluster is determined to obtain the new center. This procedure is recurred until the pixels no longer vary their allocated clusters.

This method of achieving the desired clusters gives encouraging results in quick time if the initial random selections of pixels to form the centers are by chance perfectly picked otherwise, incorrectly selected pixel to frame the initial center may create malevolent segmentation where a portion of the food item may wrongly show as fungal affected and sometimes may also go to that extent of showing the complete food item as unaffected which may not be the real case. Now, keeping this issue in mind we have modified the basic approach of K-Means and have worked out on different ways to get genuine centers so that they produce effective outcome of clustering and our motive of detecting the real fungal contagion part of food items is accomplished.

B. Method – II: Modified Center K-Means (MCKM) for Image Segmentation

In MCKM [14], initially the number of partitions K to be framed for any food item image is decided by the user. The Euclidean distances from all pixels to the initial pixel is measured, and are stored in ascending order. The entire image matrix is then alienated into K segments and the initial pixel in each segment is chosen as the cluster center. The mean pixels within a segment determine the new center. The entire process is repeated till convergence.

Pseudo-code:

MCKM (img_data, k):

1. add img_data[1] to centroid[]
- // Create a list of intensity difference from img_data[1] to all other img_data present in the image matrix
2. for each pix in img_data:
3. add euclidean_diff (img_data[1], pix) to intent_diff []
4. sort img_data w.r.t intent_diff []
5. split img_data into k groups
6. add mean pixels of each group to centroid[]
7. return centroid
8. Execute K-Means for cluster formation
9. end

C. Method – III: Far Efficient K-Means Algorithm (FEKM) for Image Segmentation

FEKM [16] is a novel method for efficiently selecting the initial cluster centers. The pseudo-code is outlined below:

Pseudo-code:

get_center(img_data, k):

// Determining two pixels with max. intensity difference

1. for pix_i in img_data:
- for pix_j in img_data:
- inten_diff [i, j] = euclidean_dist(pix_i, pix_j)
2. center[1], center[2] = max(inten_diff [i, j])
- // Grouping pixels with similar intensity w.r.t center[1] and center[2] till a threshold is reached
3. set i = 0

```

4. while ( i < (0.5* (img_size / k)):           // threshold
    intent1 = euclea_dist(center[1], img_data[i])
    intent2 = euclea_dist(center[2], img_data[i])
    if (intent1 <= intent2):
        adding_data[i] to cluster[1]
        removeimg_data[i] from img_data
    else:
        adding_data[i] to cluster[2]
        removeimg_data[i] from img_data
    i = i + 1
// end of while loop
// Updating cluster centers
5. center[1] = mean(cluster[1])
6. center[2] = mean(cluster[2])
//Selecting the remaining (k - 2) centers
7. set i = 3
8. while(i <= k):
    for each ci in range(0, i):
        set j = 0
        for each pix in img_data:
            if ci = 0:
                intent_diff = euclea_dist (center[ci], pix)
                addintent_diff to min_list[ ]
            else:
                intent_diff= euclea_dist(center[ci], pix)
            if (min_list[j] > intent_diff):
                min_list[j] = intent_diff
            j = j + 1
            add max(min_list) to center
// end of while loop
9. return center
10. Execute K-Means for formation of clusters.
11. end

```

In step (1) and (2) the Euclidian distance amid each pair of pixels in the food image matrix is calculated and the extreme pair of pixels found is treated as initial cluster center. Step (4) deals with assigning the pixels which are nearest to these clusters found from step (1). Step (8) is meant to determine the remaining ($K - 2$) centers such that, $\max (\min (distance (\{d_i, c_1 \} , \{ d_i, c_2 \})))$ criteria is satisfied. Once the required centroids are determined, normal K-Means algorithm is executed to perform the necessary cluster formation.

D. Method – IV: Far Enhanced Clustering Algorithm (FECA) for Image Segmentation

This algorithm [2018] is carried out with an effort to improve the effectiveness of K-Means, FEKM and MCKM used for image segmentation. The sole purpose of this technique is to obtain much improved clustering effect so that it becomes easier to clearly identify the areas in food items which are spoiled due to the presence of fungus in them. The algorithm operates in two phases. In Phase I, the algorithm finds the near optimal K cluster centers by invoking the procedure FEKM (step 1 to 9) as discussed in Method – III, and Phase II targets at performing the effective segmentation.

Phase I – Invoke FEKM for discovering K cluster centers.

Phase II – Perform the requisite segmentation

Pseudo-code:

```

1. Initially, each img_data is assigned to its nearby centroids
2. Construct two lists center_ref = [ ] and inten_diff_ref = [ ]
//Creating center_ref [ ]
3. for p in img_data:
    set i = 0
    for c in cluster:
        if p in c:
            add i to center_ref
            i = i + 1
// end of for loop
//Creating inten_diff_ref [ ]
4. set i = 0
5. for p in img_data:
    addeuclea_dist (center[center_ref[i], p)
    i = i + 1
6. Recalculate the centroids by taking the mean of pixels in cluster
7. Repeat till convergence:
    set i = 0
    for p in img_data:
        in_diff = euclea_dist (center[center_ref [i] ], p)
        if ( in_diff > inten_diff_ref [i] ):
            set inten_diff_list = [ ]
            for cl in center:
                addeuclea_dist (cl, p) to inten_diff_list
                inten_diff_ref[i] = min (inten_diff_list)
                remove p from its present cluster
                center_ref[i] = index of (min (inten_diff_list))
                add p to cluster [center_ref [i]]
                i = i + 1
//end of for loop
    Recalculate the cluster centers by taking the mean
8. end

```

In step (3) of Phase II, a list *center_ref []* is created to store the reference of the cluster number into which a pixel belongs. Similarly, in step (4) *inten_diff_ref []* is formed to store the Euclidean distance of each pixel from the cluster center. In step (7) an evaluation is carried out to check whether a pixel will continue to stay in its original cluster segment or will be positioned in a new cluster. This step is repeated until convergence is attained. Finally, the cluster centers are re-evaluated by taking the mean of all pixels present in a segment.

By means of all these methods it is possible to get the segmented images of different varieties of input food image. The segmented result can be achieved for any number of cluster formations. The eminence of segmentation achieved for every values of K are examined further by using several performance quality measures.

III. RESULTS AND DISCUSSION

All the above discussed methods are tested for discovering any presence of fungal growth on food products available in general stores. Deliberately to examine the segmentation outcome, we have considered some food items which are already fungal affected. If we look minutely at them with the help of a magnifying glass we can observe the existence of



tiny white spots or minor brownish patches on them. But, these can be confirmed once the segmentation result also agrees on it. The quality of segmentation plays a major role in this aspect. Hence, we have implemented few measures including SC, PSNR, RMSE, MSE, NAE and MAE in our algorithms to test the effect of segmentation.

As the food items arrive fully packed and also they vary in type, colour, shape and sizes to the retail shop, we have placed few cameras to take pictures of every possible angle of them. Further, the images captured were resized and were transformed into (400X400) pixel resolution for gaining reasonable computation speed. We have conducted our experiment with more than ten different varieties of food items including sweet breads, fruit breads, yeast bread, cheese, cakes, buns, nuts etc. and for each item we have also carried out our test by considering at least 3 – 4 images each. A few of them are shown in Fig. 2 and 3 respectively. Experiment was conducted with different values of cluster formation K . In this paper, we have presented only $K=2$ and $K=3$ for segment formation with various techniques.

i. Experiment 1:

The first experiment was conducted by taking different varieties of breads. Here, we have experimented with four images of bread. The breads were placed on the conveyor belt and made to pass through the cameras installed. Different images were captured at different angles and then were given as input to all the discussed methods. These methods segmented the original bread image into both gray-scale and three-colour segments in order to present a clear picture of the defect portion from the original ones. Then the quality of segmented results was tested using SC, RMSE, PSNR, MSE, MAE and NAE as shown below:

Table I:

(a) MSE on different images of bread (with $K=2$)

Images of Bread	K-Means			
	Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	22.319	22.638	22.225	20.001
5_400.jpeg	39.377	34.06	30.566	18.328
Ddbread.png	6.363	6.394	6.062	5.022
Ddbread2.png	3.218	3.415	3.323	3.014

(b) MSE on different images of bread (with $K=3$)

Images of Bread	K-Means			
	Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	22.319	22.638	22.225	20.001
5_400.jpeg	39.377	34.06	30.566	18.328
Ddbread.png	6.363	6.394	6.062	5.022
Ddbread2.png	3.218	3.415	3.323	3.014

(c) RMSE on different images of bread (with $K=2$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	4.724	4.701	4.779	4.690
5_400.jpeg	6.275	2.015	3.672	4.044
Ddbread.png	2.522	2.702	2.455	2.241
Ddbread2.png	1.799	1.793	1.781	1.730

(d) RMSE on different images of bread (with $K=3$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	4.233	4.417	4.336	4.208
5_400.jpeg	1.700	3.388	3.094	3.362
Ddbread.png	4.421	2.600	2.535	1.875
Ddbread2.png	2.946	1.240	1.219	1.011

(e) PSNR on different images of bread (with $K=2$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	34.643	32.643	33.791	34.707
5_400.jpeg	32.178	42.044	41.497	42.062
Ddbread.png	40.093	40.439	40.736	41.121
Ddbread2.png	43.054	43.006	45.171	43.339

(f) PSNR on different images of bread (with $K=3$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	35.597	35.227	35.071	35.546
5_400.jpeg	43.520	37.531	39.402	37.596
Ddbread.png	35.220	44.047	45.517	46.668
Ddbread2.png	38.745	40.257	40.996	44.542

(g) MAE on different images of bread (with $K=2$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	141.360	141.081	140.863	135.140
5_400.jpeg	66.747	61.252	60.556	58.072
Ddbread.png	67.650	65.694	60.001	62.886
Ddbread2.png	49.868	48.458	48.753	47.687

(h) MAE on different images of bread (with $K=3$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	122.255	130.405	124.562	118.124
5_400.jpeg	50.215	88.395	67.891	87.707
Ddbread.png	112.372	84.396	72.148	55.725
Ddbread2.png	69.887	23.390	38.247	43.497

(i) NAE on different images of bread (with $K=2$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	0.993	0.901	0.956	0.879
5_400.jpeg	1.066	0.715	0.553	0.305
Ddbread.png	0.356	0.399	0.324	0.331
Ddbread2.png	0.528	0.436	0.337	0.231

(j) NAE on different images of bread (with $K=3$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	0.779	0.831	0.991	0.771
5_400.jpeg	0.272	0.479	0.346	0.475
Ddbread.png	0.592	0.234	0.363	0.193
Ddbread2.png	0.341	0.314	0.307	0.212

(k) SC on different images of bread (with $K=2$)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	0.536	0.785	0.602	0.531

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5_400.jpeg	3.391	2.667	1.505	0.660
Ddbread.png	0.738	0.998	0.788	0.670
Ddbread2.png	1.727	1.511	0.935	0.718

(l) SC on different images of bread (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	0.995	0.849	0.898	0.599
5_400.jpeg	0.685	0.771	0.991	0.766
Ddbread.png	1.411	0.725	0.856	0.626
Ddbread2.png	0.740	0.902	0.803	0.712

Keeping K as 2 for all considered image segmentation methods and using MSE, RMSE, MAE, NAE and SC as evaluating parameters for testing the effectiveness of segmented result on different captured images of breads, it is observed that FECA-based segmentation technique produces minimum value of all considered performance parameters for most of the input images as compared to other segmented methods. This is also true when the value of K was increased to three, as shown in Table I (a) to (d) and (g) to (l) respectively. And when the evaluation was done considering PSNR, we observed that FECA-based segmentation generates maximum value for most of the bread images for both gray-scale and three-colored segmentation as compared to other techniques. This can be observed from Table I (e) and (f) respectively. This indicates superior results for FECA-based segmentation approach and the prospect of detecting foreign particles on breads can be clearly concluded. Only the segmented image for 5_400.jpeg shows some discrepancy in few parameters. Therefore, we suggest in such cases to consider both FECA-segmented gray-scale and three-colored images to spot the presence of fungus on their surface. While for bread images of 2_400.jpg, Ddbread.png and Ddbread2.png, either two or three-colored segmented result of FECA is fruitful.

ii. Experiment 2:

The second experiment was carried out by capturing images of different quality of cheese. Some images were selected which already contained some patches of fungus in them. Those were considered as trial images in order to check whether the segmented methods accurately detect the presence of fungus on the cheese surface as originally present. The original images were segmented into their gray-scale and three-colour forms and their quality were tested by using the discussed performance measures. The results achieved are as follows:

Table II:

(a) MSE on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	4.420	4.410	4.368	4.370
Ch_400.jpg	9.513	9.511	8.443	5.580
Chse_400.jpg	4.223	4.281	4.227	4.125

(b) MSE on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	3.301	5.040	4.023	3.035
Ch_400.jpg	13.575	4.172	4.268	2.439
Chse_400.jpg	7.462	3.140	3.117	2.486

(c) RMSE on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	2.102	2.172	2.116	1.090
Ch_400.jpg	3.284	3.084	2.838	2.362
Chse_400.jpg	2.055	2.086	2.101	2.031

(d) RMSE on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	1.817	4.247	2.671	1.483
Ch_400.jpg	5.794	2.439	2.985	2.026
Chse_400.jpg	6.120	1.772	1.642	1.576

(e) PSNR on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	41.676	41.406	41.523	41.725
Ch_400.jpg	37.419	38.347	38.922	40.664
Chse_400.jpg	41.874	42.073	42.287	42.976

(f) PSNR on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	42.943	35.568	43.127	44.180
Ch_400.jpg	32.870	41.926	40.952	42.384
Chse_400.jpg	32.394	43.161	42.422	44.175

(g) MAE on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	63.443	63.946	63.365	60.350
Ch_400.jpg	74.811	74.806	70.178	59.384
Chse_400.jpg	57.475	55.621	54.924	49.056

(h) MAE on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	64.783	117.011	48.083	59.573
Ch_400.jpg	167.627	68.952	66.482	60.799
Chse_400.jpg	86.648	38.990	38.062	34.890

(i) NAE on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	0.336	0.456	0.579	0.334
Ch_400.jpg	0.512	0.366	0.455	0.290
Chse_400.jpg	0.922	0.759	0.509	0.310

(j) NAE on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	0.258	0.620	0.426	0.135
Ch_400.jpg	0.821	0.981	0.734	0.297
Chse_400.jpg	1.044	0.918	0.283	0.708

(k) SC on different images of cheese (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	4.420	4.410	4.368	4.370
Ch_400.jpg	9.513	9.511	8.443	5.580
Chse_400.jpg	4.223	4.281	4.227	4.125

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	0.600	0.904	0.785	0.595
Ch_400.jpg	0.730	0.812	0.606	0.790
Chse_400.jpg	0.967	0.843	0.799	0.825

(l) SC on different images of cheese (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Chh_400.jpg	0.672	1.059	0.956	0.614
Ch_400.jpg	2.815	0.975	0.908	0.776
Chse_400.jpg	3.615	3.985	4.453	5.024

PSNR is intended to evaluate the image quality which may be distracted due to the presence of noise in them. When our experiment was conducted using this performance parameter for image evaluation, as per our expectation we obtained larger values of it for almost all images of cheese by using FECA-based segmentation for both outputs of gray scale and colour images. This can be witnessed from Table II (e) and (f) respectively. For MSE, RMSE, MAE, NAE and SC where a lesser value implies better segmentation, we obtained their smaller values for most segmented cheese images using FECA-based segmentation keeping both *K* as 2 and 3 respectively. This can be viewed from Table II (a) to (d) and (g) to (l) respectively. All these experimental results conducted on different images of cheese imply that even mild presence of fungal infection on the surface of cheese can be well traced out using FECA-based segmentation approach.

iii. Experiment 3:

The third experiment was conducted on cake images. Cakes which are available in different colors, varieties and shapes make it quite intricate to identify if there exists any fungus particles on their surface. Hence, it requires utmost precision to trace out those foreign particles. The considered algorithms were able to fragment the original images into two and three-colored segmented images as per the users' need. Then the output image qualities were evaluated to determine their efficacy which is as follows:

Table III:

(a) MSE on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	24.368	10.385	11.521	10.400
Ck_400.jpg	26.631	21.402	20.004	18.116

(b) MSE on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	20.429	11.929	12.663	13.328
Ck_400.jpg	16.562	14.873	14.941	13.017

(c) RMSE on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	4.936	3.292	3.268	3.220
Ck_400.jpg	8.632	6.023	6.995	5.471

(d) RMSE on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	4.519	3.453	3.372	3.150
Ck_400.jpg	5.144	6.645	6.018	4.636

(e) PSNR on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	34.262	36.966	38.011	37.960
Ck_400.jpg	42.441	39.062	43.627	44.869

(f) PSNR on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	35.028	37.364	38.158	36.882
Ck_400.jpg	41.369	46.902	49.663	51.043

(g) MAE on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	154.917	100.082	123.227	100.144
Ck_400.jpg	82.121	74.225	70.179	66.482

(h) MAE on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	137.513	99.734	98.539	95.854
Ck_400.jpg	124.443	116.027	110.632	102.227

(i) NAE on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	1.070	0.891	0.552	0.661
Ck_400.jpg	0.619	0.549	0.498	0.412

(j) NAE on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	0.950	0.689	0.508	0.730
Ck_400.jpg	0.701	0.796	0.845	0.624

(k) SC on different images of cake (with K=2)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	2.843	1.379	1.224	0.398
Ck_400.jpg	1.993	1.804	1.736	0.954

(l) SC on different images of cake (with K=3)

Images of Bread	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
Cake_400.jpg	0.850	0.669	0.572	0.705
Ck_400.jpg	1.815	1.902	1.367	1.103

Many images of cakes were experimented however, we have presented two varieties of it in this paper. Similar types of outcome as obtained from Experiment 1 and 2 are also found here. All the numerical values obtained from the performance measure for different indices signify that FECA-based segmentation is best suited for identification of fungus in cakes as confirmed from Table III (a) to (l) respectively. Although there is some discrimination for Cake_400.jpg image but almost all values for Ck_400.jpg gives satisfactory results. Hence, fungus may be detected from Ck_400.jpg by opting either from its segmented gray-scale or colour portion. However, for Cake_400.jpg we may employ both its gray-scale and three colour partitions for

effectively discovering the presence of fungus in it.

The computation time of all the segmentation algorithms were evaluated. K-Means-based segmentation takes less time to converse whereas the other discussed methods take slightly more time than K-Means to meet their convergence criteria. All algorithms were implemented using 5th Gen Intel® core i3 Processor, frequency 1.90 Ghz. with 4 GB RAM machine. The execution time of different algorithms implemented on images of different varieties of food items are shown below in Table IV (a) and (b).

Table IV:

(a) Running time (in sec.) of all considered segmentation algorithms on different food images (with K=2)

Food Item Image	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	4.931	4.078	4.026	5.011
5_400.jpeg	3.485	3.507	4.051	4.886
Cake_400.jpg	3.965	3.511	3.645	4.023
Chh_400.jpg	2.461	2.924	2.991	3.104
Ch_400.jpg	1.278	1.308	1.983	2.565
Ddbread.png	4.926	3.054	3.509	4.212
Ddbread2.png	3.078	3.724	3.989	4.352
Chse_400.jpg	3.271	2.614	3.872	3.909

Table IV:

(b) Running time (in sec.) of all considered segmentation algorithms on different food images (with K=3)

Food Item Image	K-Means Seg.	MCKM Seg.	FEKM Seg.	FECA Seg.
2_400.jpg	5.221	5.509	5.668	5.926
5_400.jpeg	4.044	4.606	4.446	5.772
Cake_400.jpg	4.571	4.373	4.956	5.603
Chh_400.jpg	3.190	3.912	4.402	4.961
Ch_400.jpg	3.278	2.132	3.606	4.253
Ddbread.png	4.121	4.210	4.812	5.394
Ddbread2.png	4.816	4.822	5.226	5.862
Chse_400.jpg	3.615	3.985	4.453	5.024

Both K-Means and MCKM meet their convergence a little earlier than the other two methods for both gray scale and segmented colour images as seen from Table IV (a) and (b). However, MCKM could be sometimes computationally expensive if used for higher resolution images because it computes the Euclidean distances from all pixels to the initial pixel, then sorting them and storing them in ascending order in the very first step of the algorithm. Similar case is true for FEKM where the initial centers are computed. Conversely, K-Means is effective in meeting its convergence slightly earlier as the initial centers are randomly chosen but, may at times give drastic result if the centers are wrongly initialized.

One more thing that can be observed from the experiment conducted on frequently consumed food products that, in most cases the fungal detection on their surfaces can be effectively traced from either their gray-scale or three-coloured segmented images using FECA however, in some images their presence cannot be clearly determined. This may be due to the fact that the images captured may be noisy, blurred and unclear. Hence, for few such cases we suggest to consider both their gray-scale and three-coloured segmented outputs for tracking. In addition to these observations we also found that, when the values of K were increased to 4, 5 etc, the output segmented images produces ineffective results. The possibilities of tracing out the presence of any foreign particles on the food stuffs are imprecise. The performance measures also assured these facts. Another discouraging factor with the increase in K values is the extra bit of seconds the algorithms take to converge. Hence, to resolve this issue we encourage to use two and three coloured segmentation for effectively detecting the fungal growth on food surfaces if any.

IV. OBSERVATIONS

Experiments were conducted for the formation of diverse colour groups taking different values of K . This was done to clearly identify the existence of a slighter formation of fungal growth on food items. For this reason, we segment them by taking $K=2, 3, 4$ etc. to obtain gray scale, three-coloured, four-coloured groups etc. However, in this paper we have shown only segmentation results with $K=2$ and 3. When $K=2$, we get the gray scale image of the original one where one cluster shows the presence of fungus on food surface and the other confirms their absence. When $K=3$, the fungal part is separated from the remaining parts and the background. These observations are shown in Fig. 2 (b) and (c) for FECA based segmentation. Similarly, Fig. 3(b) and (c) confers the segmentation result obtained using K-Means by considering $K=2$ and $K=3$ respectively and Fig. 3 (d) and (e) presents the segmentation achieved by MCKM based segmentation considering both $K=2$ and 3.

Approximately all values of performance measures considered illustrates better outcome for image segmentation using FECA, which was our expectation. Hence, the chances of detecting the presence of early fungal growth on food products are quite high with FECA. But, it takes comparatively a few seconds more to meet its convergence.

2_400



cake_400



ch_400





Fig. 2: (a) Original image, (b) and (c) Segmentation using FECA with $K=2$ and $K=3$

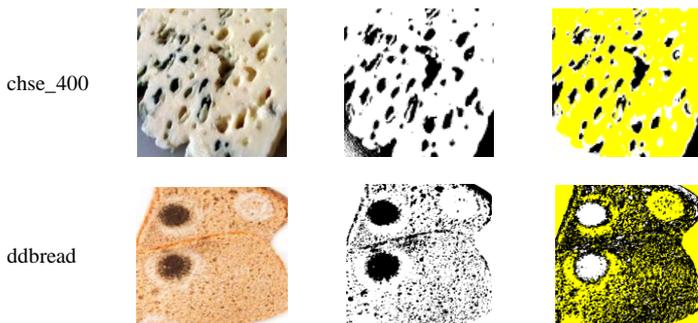
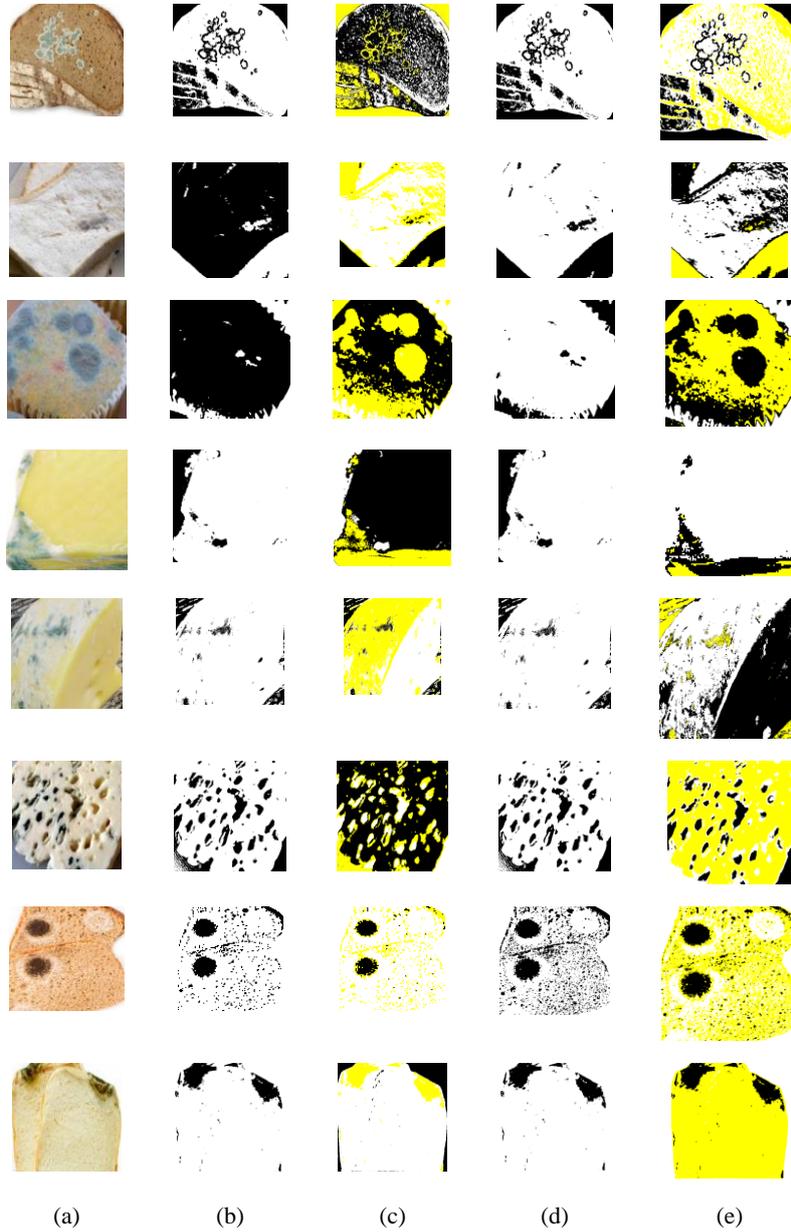


Fig. 3: (a) Original image (b) and (c) Segmentation using K-Means with $K=2$ and $K=3$ (d) and (e) Segmentation using MCKM with $K=2$ and $K=3$

V. CONCLUSION

Image segmentation approach is one of the appropriate solutions by means of which any unsafe unfamiliar materials like fungus, yeast, mould etc. can be easily traced out from food surfaces. In this paper, we have considered K-Means, MCKM, FEKM and FECA cluster-based image segmentation algorithms to spot the image portion of food items where there may be some possible existence of fungal growth. The efficiency of the results attained by the discussed methods was assessed by means of few familiar performance measures including SC, RMSE, PSNR, MSE, MAE and NAE. After evaluating their segmentation results it can be concluded that, more or less all statistics of performance quality criteria produce better result of image segmentation using FECA based algorithm as compared to K-Means, MCKM, FEKM techniques which was our expectation. Hence, the likelihood of spotting any fungal growth on food items is relatively high with FECA and can be precisely used for this purpose. However, its computation time is a bit large with contrast to other methods. In this regard the conventional K-Means and to some extent its modified approach meets their convergence earlier.

We have further thought of expanding this work and compare it with other innovative methods for early recognition of food spoilage alongside commercial feasibility. We would also like to utilize it in other spheres of agriculture and society to develop our farming in smart way.

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